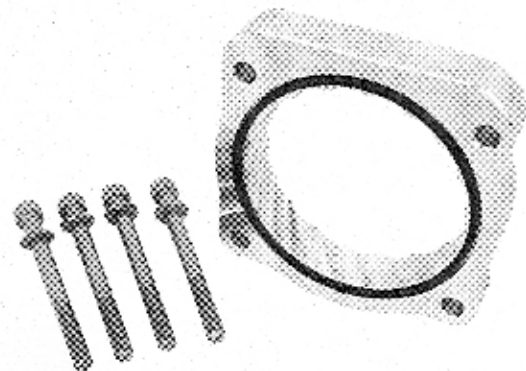




## Billet Throttle Body Spacer

For: 2010+ Fusion Sport 3.5L

Installation Instructions for part: 555-3164



Refer to a shop manual for torque specifications.

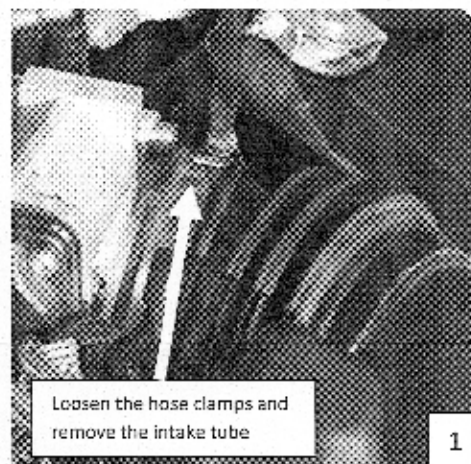
### Removal of the Factory Throttle Body Spacer

1. Loosen the hose clamps and remove the intake tube connected to the throttle body. See figure 1.
2. Remove the four bolts securing the throttle body to the intake manifold, and separate the throttle body from the intake manifold. See figure 2.

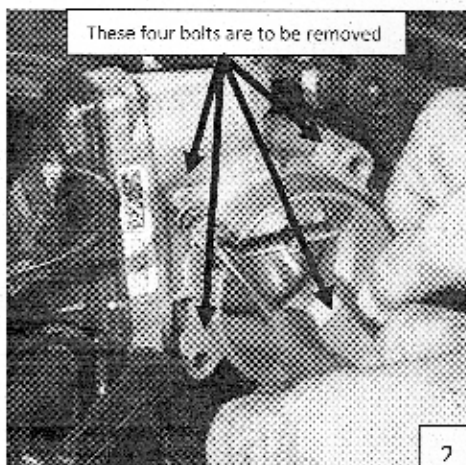
Note: Do not lose or drop the green O-ring that should still be in the intake manifold throttle body mounting flange. Carefully reinstall it in the intake manifold, if it fell out.

### Installation of the Steeda Billet Throttle Body Spacer

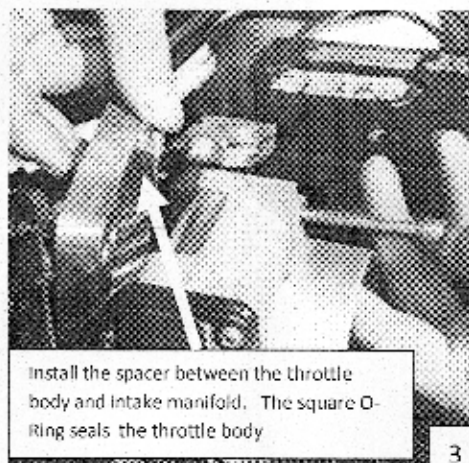
3. Install the square O-Ring into the groove in the throttle body spacer. A small amount of general purpose grease may help to keep it in the spacer.  
Note: Be sure the O-Ring does not roll out of the spacer, or is not fully seated in its respective groove at any place on the spacer, or a vacuum leak may occur.
4. Install the throttle body spacer between the throttle body and the intake manifold. Be sure the square O-Ring mates/seals to the throttle body and reuse the green O-ring in the intake manifold to seal the rear flange of the spacer. See figure 3.  
Note: The Steeda engraved face should face up and is legible when standing in front of the throttle body.
5. Use the four supplied bolts and washer to reinstall the throttle body. Tighten the four bolts to 60 in-lbs.
6. Reinstall the intake tube. You are done! The completed assembly should look similar to figure 4.



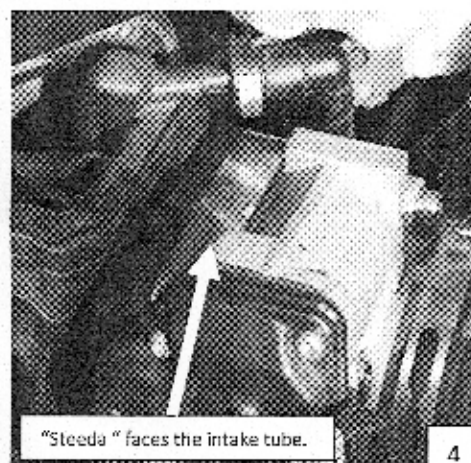
Loosen the hose clamps and remove the intake tube



These four bolts are to be removed



Install the spacer between the throttle body and intake manifold. The square O-Ring seals the throttle body



"Steeda" faces the intake tube.

Thank you for choosing Steeda Autosports, if you have any questions, feel free to call us at 954-960-0074, or email at [GioFast@Steeda.com](mailto:GioFast@Steeda.com)