



**1979-95 FORD MUSTANG 5.0/5.8  
FULL LENGTH HEADERS  
PART #'s 1516/0, 1519/0  
FIT STANDARD 5 SPEED TRANS  
ONLY**

**INSTALLATION INSTRUCTIONS**

- STEP 1** Disconnect negative cable  
**STEP 2** Place vehicle on sturdy jackstands or use a drive on lift to raise vehicle.  
**STEP 3** Remove the hose clamp at the throttle body, unplug the mass air sensor, if equipped, and remove the complete assembly for clearance.  
**STEP 4** Remove the AIR injection assembly from the passenger side of the engine compartment.  
**STEP 5** Working from under the vehicle, unplug the Oxygen Sensors (O2 sensors). Remove the air tube from the stock h-pipe. Disconnect H-pipe from the exhaust manifold and from the rear flow pipes. Remove stock H-pipe assembly.  
**STEP 6** Remove the spark plugs. Remove the stock exhaust manifolds and clean the head surface Of any gasket debris. Remove dipstick tube on driverside.  
**STEP 7** Remove the starter. This will allow easier access when installing the passenger side header. The starter can be reinstalled after the header is mocked in place with a couple of bolts to Hold it. Then the header tightened up.  
**STEP 8** Remove the motor mount nut on each mount stud that secures the mounts to the frame.  
**STEP 9** With nuts removed, place a jack under the engine and lift it up to gain needed access to Install headers. The passenger side header needs to be installed from the top and the Driverside header from the bottom. If needed the engine can also be shifted to the driverside to aid in sliding passenger side header in place. With headers held in place with a few Bolts, lower engine back down and reinstall motor mount nuts. Besure to reinstall dipstick Tube with header on driverside.

***BBK recommends using a Hi Temp gasket sealer on the gaskets for A leak free seal.***

- STEP 10** Install all header bolts and tighten.  
**STEP 11** Continue on and reinstall all parts that were removed for installation.  
**STEP 12** Remove the Oxygen Sensors from your stock H-pipe assembly and install into the provided Bungs in the collectors.

To gain wire length, remove the harness from the chassis clips.

***BBK also sells O2 wire extensions part # 1676.***

***For a complete bolt in, use BBK's part # 1509 catted 2.5" or BBK's part # 1510 off road 2.5" H-pipe assemblies.***

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