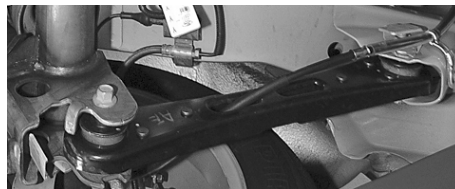


# Steeda 05-09 Billet Lower Trailing Arms (555-4405, 555-4406, 555-4407) Installation Instructions



1. Follow all safety rules and use caution whenever working on any vehicle. It is best to consult a shop manual for your vehicle before beginning this project. Failure to do the job correctly could result in serious injury. Read all of the instructions before you start. Have the job done by an experienced technician if you are not sure you can complete it correctly.

2. Raise the vehicle by supporting it on a lift or stand so that the rear suspension is loaded (wheels in contact with surface). **Note: Do one side at a time.**

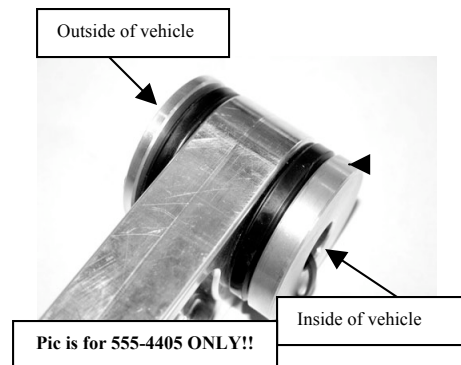


3. Remove the stock rear control arm bolts. Next remove the rear brake cable that is routed through the arm itself.

4. Inspect the new billet control arms. The bushings and center sleeve should be in place. If anything looks out of place please call your Steeda distributor before proceeding.

5. **Grease the outside edges of the bushings with the supplied grease. Do not skip this step or the bushings may squeak!**

6. Install the control arms with the thicker aluminum spacer on the outside of the rear bushing towards the center of the car on the axle end. The thin one goes on the outside side of the rear bushing. The Steeda logo should face towards the outside of the car (4405). Also the supplied steel washers are used on the front Mounts facing towards the outside of the vehicle (All). On the 4406/4407 arms, make sure the offset of the Aluminum spacers has the thicker spacer towards the center of the car.



7. Tighten the front and rear control arm bolts and torque to factory specs.

8. Repeat steps 2 through 9 on the passenger side trailing arm.

9. The supplied zip ties are there to secure the parking brake cable away from the tires.

10. Re-check all bolts and make sure everything is secured properly. Take a short test drive and re-inspect the installation.

**Aluminum control arms should be inspected regularly for safety.**